

F25

Tilting Spindle Shaper



SPECIFICATIONS

- Heavy duty base
- 1¼" spindle diameter
- Reverse spindle rotation
- Five (5) spindle speeds
- Manual raising and lowering w/ mechanical readout
- Tilting spindle -45 / +45
- Adjustable aluminum support fence
- Automatic break on motor
- Direct start main motor



ELECTRICAL DATA

- Service, 230 V – 3 Ph – 60 Hz
- Safety switch on motor access door
- Main switch lock out

INCLUDED FEATURES

- CA1525** F 25 tilting spindle shaper
- CA4321** Reverse spindle rotation
- CA4320** MK4 interchangeable spindle system (*spare spindle not included*)
- CA4341** Aluminum fence, including connecting bars between tables
- CA4358** Motor upgrade 11 Hp

TECHNICAL DATA

• Table dimensions	1200 x 810 mm	47 x 32"
• Tilting Spindle	- 45° / + 45°	- 45° / + 45°
• Max. spindle working height	155 mm	6.1"
• 5-Spindle speeds	3000 / 4500 / 6000 / 8000 / 10,000 RPM	
• Max. tool diameter when profiling	250 Ø	9.8"
• Max. tool diameter at 90°	320 Ø	12.5"
• Dust extraction on fence	120 mm	4.75"
• Rear dust extraction (2)	60 mm	2.5"
• Dust extraction air velocity	20 mps	65 fps
• Dust extraction air volume	1700 m ³ /h	1000 cfm
• Spindle motor	11 Hp – S6	
• Machine weight	1,235 lb	
• Overall Machine Dimensions	1200 x 1280 mm	47 x 50"