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dba atlantic machinery

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CMA C.P.P.4

CMA Automatic Window-Shutter Slot Cutting Machine with Pneumatic Movement
C.P.P.4 " LOUVER GROOVER"

This model indexes pneumatically, with adjustment between holes or slots possible in ¼" increments, up to a maximum of 4". No change of rack bars is required. Advancement is automatic with two rails being drilled or slotted simultaneously. Machine stops automatically at end of cycle.

Standard Equipment:

1.5 HP motor for connection at 230/460/3/60
1 HP oscillating motor
Magnetic starter with emergency stop
Overload protection
One stop for skipping slots
Two milling cutters (mounted)
Two rack bars with ¼" spacing
Automatic forced lubrication
Service tools
UL /CSA standards

Optional Equipment:

Bits in HSS, per pair (sizes upon request)
2 extra rack bars (sizes upon request)
Program setting permits auto-cycle and intermediate slot skipping
Additional stops for skipping slots
Factory modification to accept wider stiles up to 6" (upon request)

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Specifications:

Slots per minute on both work pieces:	30
Slot length adjustable from/to:	0" - 4"
Slot tilting from/to:	0° - 90°
Maximum depth of slot:	7/8"
Maximum size of work piece:	4" x 4 3/4"
Maximum size of work piece:	3/4" x 1 1/2"
Threads of standard rack bars (center to center):	Variable adj. from 1/4" - 4" in 1/4" increments
Rack length:	110 1/4"
Milling spindle:	12000 RPM
Working pressure:	88 - 118 PSI

Overall Dimensions:

Net weight:	1100 lbs.
Gross weight:	1250 lbs.
Packing sizes:	60" x 39" x 42" (two crates) 125" x 5" x 5"

Electrical Requirements: 9.6 AMPS at 230 V

